

November 25, 2024

Representative Mark Alford 1516 Longworth House Office Building Washington, DC 20515

Dear Representative Alford,

On behalf of the National Association of REALTORS® (NAR), we are delighted to invite you to join us for a special real estate discussion during <u>NAR's Advocacy Week</u>. This special bipartisan real estate panel will take place on **Friday, January 24, at 9:15 AM,** and we would be honored to have you participate.

As a co-chair of the bipartisan Congressional Real Estate Caucus, your insights and leadership play a pivotal role in shaping the policies that affect millions of Americans. This session will focus on housing affordability, tax reform priorities, sustainable growth opportunities, and real estate market trends, with a goal of fostering bipartisan collaboration on critical issues impacting the real estate industry and communities nationwide.

We hope this conversation with your fellow Real Estate Caucus co-chairs provides a unique opportunity to exchange ideas with each other and with REALTORS® from across the country who are dedicated to advocating for fair housing policies, economic growth, and the American dream of homeownership.

Details: Date: Friday, January 24, 2025 Time: 9:15 AM Location: Washington Marriott at Metro Center

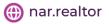
Your participation would greatly enrich this discussion. Please let us know if you are able to join us.

Thank you for your continued commitment to defending private property rights and addressing the needs of homeowners and real estate professionals across the country. We look forward to the opportunity to engage with you during NAR Advocacy Week.

Warm regards,

Kavin M Soans

2024 President, National Association of REALTORS®



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