

## NATIONAL ASSOCIATION OF REALTORS®

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500 New Jersey Avenue, N.W.

The Voice For Real Estate®

Washington, DC 20001-2020

November 20, 2009

Senator Christopher Dodd, Chairman Committee on Banking, Housing and Urban Affairs 448 Russell Senate Office Building Washington, DC 20510

Dear Chairman Dodd,

On behalf of the 1.2 million members of the National Association of Realtors®, I am writing to thank you for your leadership in improving the quality of life of American communities by introducing S. 1619, the Livable Communities Act of 2009. As real estate professionals, our livelihoods are tied to the ability of neighborhoods, communities and regions to successfully rise to the challenges which confront them daily. Therefore, we applaud this effort to better coordinate federal programs and address these challenges in a more comprehensive fashion.

S.1619 will, by creating an Office of Sustainable Housing and Communities at HUD and an Interagency Council on Sustainable Communities to coordinate the efforts of HUD, USDOT, EPA and others, manage and focus diverse federal programs more effectively on their shared goals. In addition, S.1619 establishes a grant program which will encourage communities of all sizes to cooperatively undertake comprehensive planning on a regional scale. Significantly also, S. 1619 establishes a sustainability challenge grant program that will assist regional partnerships to implement their plans.

For these reasons, the National Association of Realtors® supports S.1619 and we look forward to working with you to assure its eventual passage.

Sincerely,

Charles McMillan, CIPS, GRI

Charles you the

2009 President, National Association of REALTORS®

