

January 27, 2021

Charlie Oppler
2021 President

Bob Goldberg
Chief Executive Officer

The Honorable Mike Crapo
U.S. Senate Committee on Banking
Housing and Urban Affairs
239 Dirksen Senate Office Building
Washington, DC 20510

The Honorable Sherrod Brown
U.S. Senate Committee on Banking
Housing and Urban Affairs
503 Hart Senate Office Building
Washington, DC 20510

ADVOCACY GROUP

Shannon McGahn
Chief Advocacy Officer

Dear Senators Crapo and Brown:

The 1.4 million members of the National Association of REALTORS® offer our support for Congresswoman Marcia Fudge as the Secretary of the Department of Housing and Urban Development (HUD). NAR urges the Senate Banking Committee to support Ms. Fudge's nomination and move her vote quickly to the floor of the Senate.

HUD programs play a critical role in ensuring that all Americans have access to a safe, decent, affordable home. As a former mayor, Congresswoman Fudge recognizes the impact HUD programs have on communities and will fight to ensure these programs work for American communities. Ms. Fudge's passion for civil rights is evidence of her commitment to the Fair Housing Act, and ensuring equal access to decent, safe and secure housing for all people.

The National Association of REALTORS® looks forward to working with Congresswoman Fudge in her new role as Secretary of Housing and Urban Development. Especially during this trying time for our nation, HUD's programs have never been more important. We urge you to quickly support Ms. Fudge and move her nomination to the Senate floor.

Sincerely,



Charlie Oppler
2021 President, National Association of REALTORS®

cc: U.S. Senate Committee on Banking Housing and Urban Affairs

